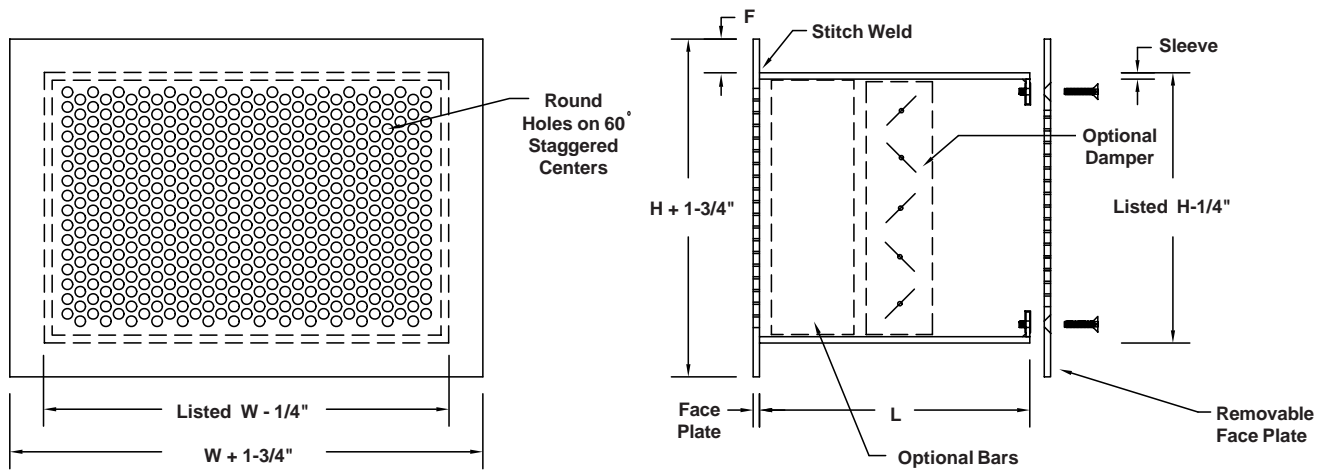


SEC-9TG SECURITY TRANSFER GRILLE - REMOVABLE FACE



STANDARD CONSTRUCTION

Face: 3/16" thick steel stitch welded to sleeve. 1" face flange.
Hole Pattern: 5/16" diameter holes on 7/16" staggered centers.
Sleeve: 3/16" steel with continuously welded or formed seams.
Finish: Two part polyurethane inside and out. White.

REQUIRED CONSTRUCTION:

- Face Material:** 3/16" steel (Std.)
 10 ga. steel
 12 ga. steel
 Other _____
- Hole Pattern:** 5/16" dia. holes on 7/16" centers (Std.)
 1/4" dia. holes on 3/8" centers
 Other _____
- Flange "F":** 1" (Std.)
 Other _____
- Sleeve Material:** 3/16" steel (Std.)
 10 ga. steel
 12 ga. steel
 14 ga. steel
 Other _____
- Finish:** White (Std.)
 Other _____
- Other Material:** **SEC-9TGA** all aluminum construction
 3/16" or 1/8" thick.
- SEC-9TGSS** all stainless steel construction
 10 ga. type 304.

MOUNTING OPTIONS:

- 26.** Countersunk screw holes in removable face 10" o.c. with #10-24 x 1" long Torx security machine screws. Screws thread into foldover nuts 10 ga. steel internal flange stitch welded to sleeve.

ACCESSORIES:

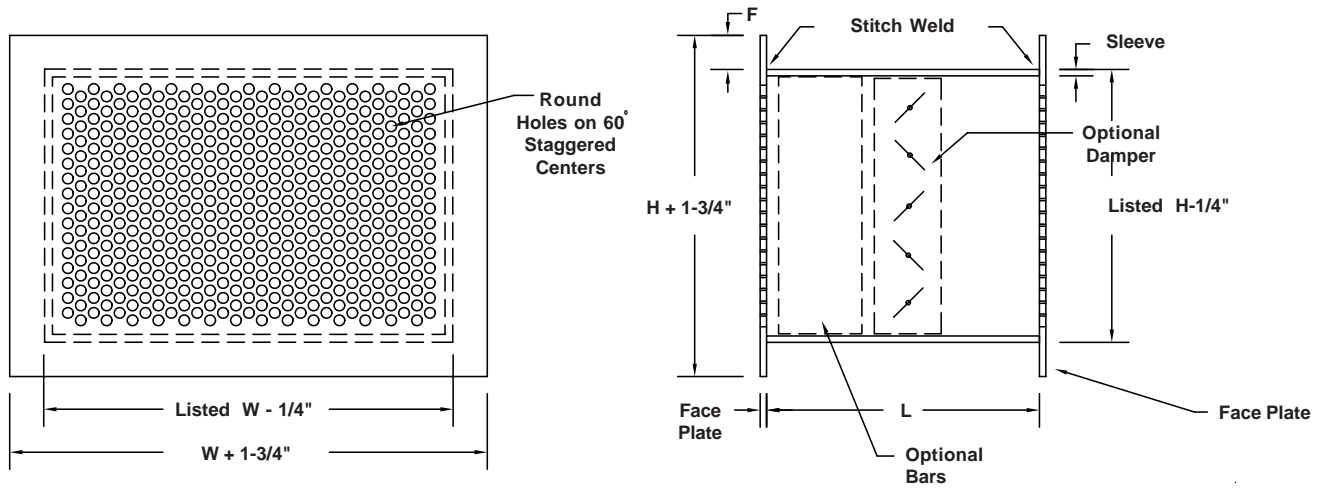
- 16F.** Opposed blade damper tack welded into sleeve. operable through fixed face..
- 16R.** Opposed blade damper tack welded into sleeve, operable through removable face.
- 21.** 2-1/2" x 3/8" hot rolled steel vertical security bars 4" o.c., welded to sleeve.
- Other:** _____

Qty.	Listed Size		Sleeve O.D.		Masonry Opening		Sleeve Length L	Wall Thickness	Mounting	Accessories	Tag
	W	H	W	H	W	H					

To maintain our policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project				Location			
Architect / Engineer				<p>3601 East 18th Street Kansas City, MO 64127 PH: (816) 231-5522 Fax: (816) 231-8437</p>			
Contractor		Dwg. No.					
		SEC-9TGw 07/20/04					
Representative		Date					

SEC-9TGFF SECURITY TRANSFER GRILLE - FIXED FACES



STANDARD CONSTRUCTION

Face: 3/16" thick steel stitch welded to sleeve. 1" face flange.
Hole Pattern: 5/16" diameter holes on 7/16" staggered centers.
Sleeve: 3/16" steel with continuously welded or formed seams.
Finish: Two part polyurethane inside and out. White.

REQUIRED CONSTRUCTION:

- Face Material:** 3/16" steel (Std.)
 10 ga. steel
 12 ga. steel
 Other _____
- Hole Pattern:** 5/16" dia. holes on 7/16" centers (Std.)
 1/4" dia. holes on 3/8" centers
 Other _____
- Flange "F":** 1" (Std.)
 Other _____
- Sleeve Material:** 3/16" steel (Std.)
 10 ga. steel
 12 ga. steel
 14 ga. steel
 Other _____
- Finish:** White (Std.)
 Other _____
- Other Material:** **SEC-9TGFFA** all aluminum construction
 3/16" or 1/8" thick.
 SEC-9TGFFSS all stainless steel construction
 10 ga. type 304.

MOUNTING OPTIONS:

- 26FF.** Both faces factory welded to sleeve. Grille must be set with block or poured in place.

ACCESSORIES:

- 16F.** Opposed blade damper tack welded into sleeve. operable through face..
- 21.** 2-1/2" x 3/8" hot rolled steel vertical security bars 4" o.c., welded to sleeve.
- Other:** _____

Qty.	Listed Size		Sleeve O.D.		Masonry Opening		Sleeve Length L	Wall Thickness	Mounting	Accessories	Tag
	W	H	W	H	W	H					

To maintain our policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project			Location				
Architect / Engineer			<p>3601 East 18th Street Kansas City, MO 64127 PH: (816) 231-5522 Fax: (816) 231-8437</p>				
Contractor		Dwg. No.				SEC-9TGRFFw 01/20/05	
Representative		Date					