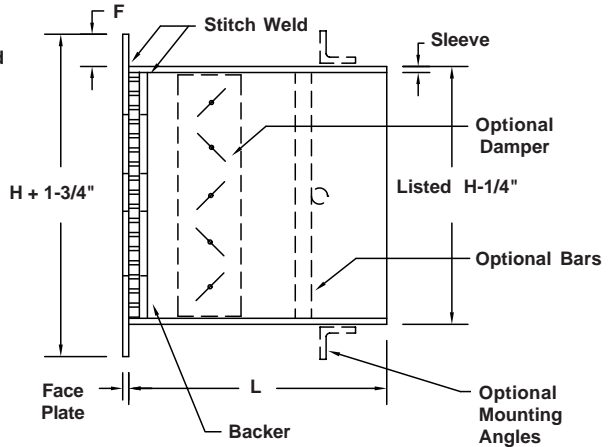
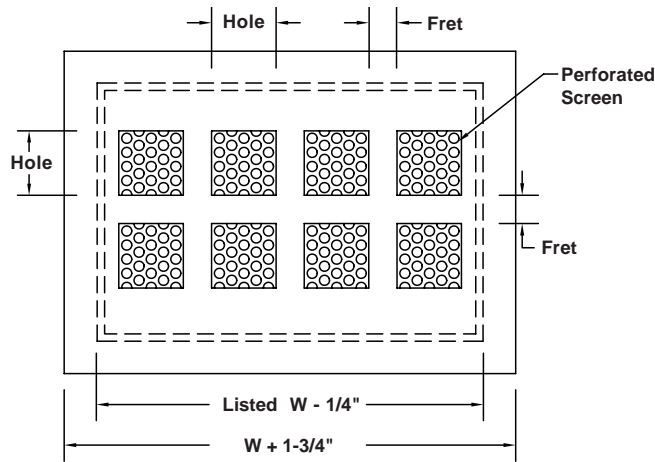




# SEC-6P SECURITY GRILLE — SUPPLY OR RETURN



**STANDARD CONSTRUCTION**

**Face:** 3/16" thick steel stitch welded to sleeve. 1" face flange.  
**Hole Pattern:** 2" x 2" holes with 1" frets \*.  
**Perforated Plate:** 3/16" thick steel with 3/16" dia holes on 9/32" staggered centers.  
**Sleeve:** 3/16" steel with continuously welded or formed seams.  
**Finish:** Two part polyurethane inside and out. White.

**REQUIRED CONSTRUCTION:**

- Face Material:**  3/16" steel (Std.)  
 Other \_\_\_\_\_
- Backer Material:**  3/16" thick steel (Std.)  
 Other \_\_\_\_\_
- Hole Pattern:**  2" x 2" holes with 1/2" frets (Std.)  
 2" x 2" holes with 1" frets\*  
 Other \_\_\_\_\_
- Perf. Plate:**  3/16" steel with 3/16" dia. holes on 9/32" staggered centers.(Std.)  
 10 ga. steel with 1/8" dia. holes on 3/16" staggered centers.  
 16 ga. steel with 3/32" dia. holes on 5/32" staggered centers.  
 Other \_\_\_\_\_
- Flange "F":**  1" (Std.)  
 Other \_\_\_\_\_
- Sleeve Material:**  3/16" steel (Std.)  
 Other \_\_\_\_\_
- Finish:**  White (Std.)  
 Other \_\_\_\_\_

**MOUNTING OPTIONS:**

- 11A.** Two loose pieces of 1" x 1" x 3/16" mill finish steel angle loose for field welding. Length equal to longest side of grille. Other angle size \_\_\_\_\_
- 11B.** Rear angle frame of 1" x 1" x 3/16" mill finish steel completely assembled for field welding. Other angle size \_\_\_\_\_
- 12A.** Rear angle frame for bolting to sleeve. 1" x 1" x 3/16" steel with bolt holes 8" o.c. for 1/4" dia. bolts. No holes in sleeve. No bolts, nuts or washers. Other angle size \_\_\_\_\_
- 12B.** Rear angle frame for bolting to sleeve. 1" x 1" x 3/16" steel with bolt holes in sleeve and frame 8" o.c. for 1/4" dia. bolts. No bolts, nuts or washers. (Advise wall or ceiling thickness). Other angle size \_\_\_\_\_
- 23.** Masonry anchors: 1/2" x 3" anchors 16" o.c., one per side minimum, welded to sleeve exterior. Other size or spacing \_\_\_\_\_
- 24.** Countersunk screw holes in face 10" o.c. with #10-24 x 2" long Torx security machine screws for maximum 1-1/2" ceiling thickness. 1" x 1" x 1/8" steel angle frame with matching holes and foldover nuts. Requires 1-1/2" flange.
- 25.** Countersunk screw holes in face 10" o.c. with #10 x 1-1/2" long Torx security sheet metal screws. Other screw size or length \_\_\_\_\_

**ACCESSORIES:**

- 16F.** Face operated opposed blade damper tack welded into sleeve.
- 16R.** Rear operated opposed blade damper tack welded into sleeve.
- 19.** 1/2" dia. A-36 mild steel security bars 6" o.c. both ways, welded to sleeve and at intersections.
- Other:** \_\_\_\_\_

\* Frets may be reduced to 7/8" to allow additional holes.

Qty.	Listed Size		Sleeve O.D.		Masonry Opening		Sleeve Length L	Wall Thickness	Accessories	Mounting Option	Tag
	W	H	W	H	W	H					

To maintain our policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

<b>Project</b>		<b>Location</b>	
<b>Architect / Engineer</b>			
<b>Contractor</b>		<b>Dwg. No.</b>	SEC-6PW 03/29/06
<b>Representative</b>		<b>Date</b>	

